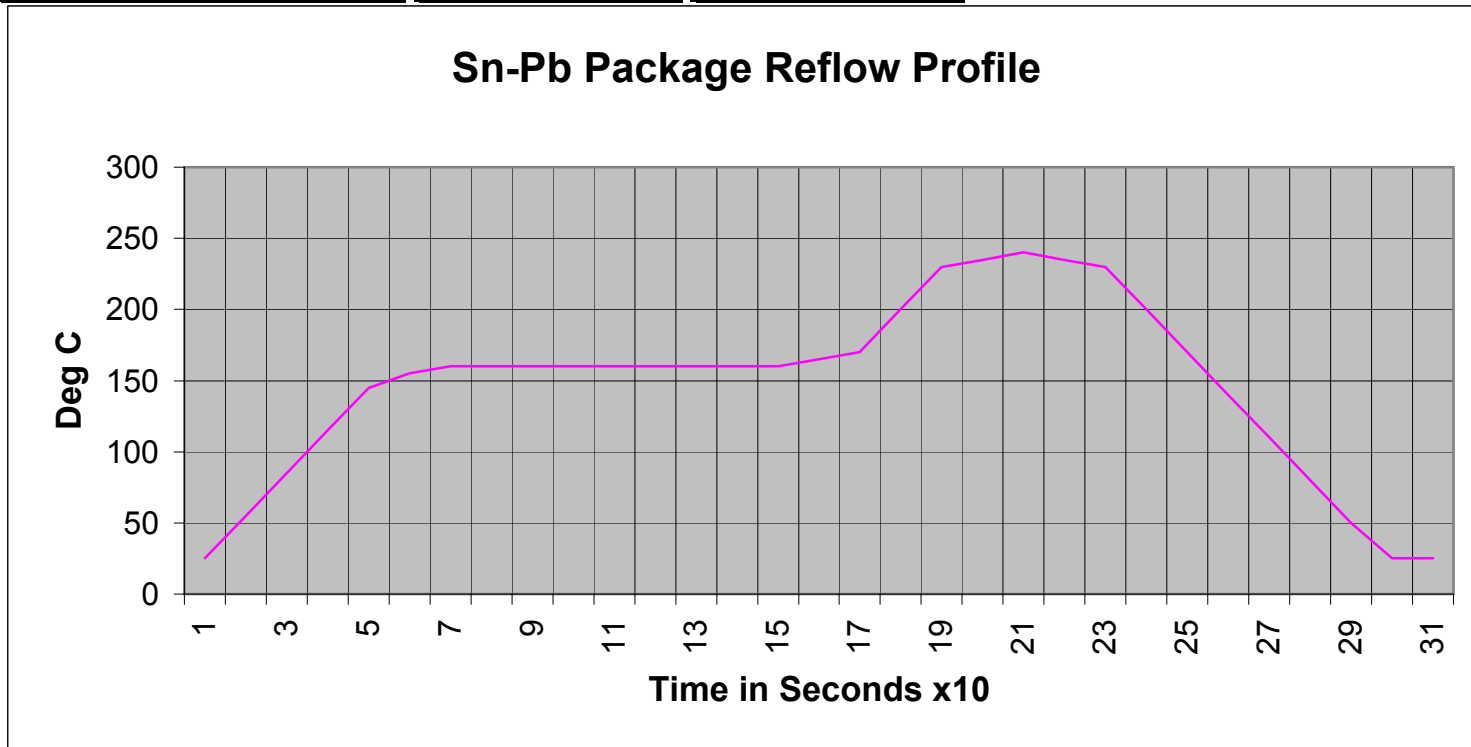




Time	Temp	Required Parameters	Specs	Actual Readings
0	25	Average ramp-up rate	3 C / sec max	2.60 C / sec
10	55	Pre Heat Temp 100-150° C	60 - 120 sec	110.0 sec.
20	85	Temp > 183° C	60 - 150 sec	70.0 sec.
30	115	Time @ Peak Temperature	10 -30 secs	20.00 sec.
40	145	Peak Temperature	240° +0° / -5° C	240.0 C
50	155	Ramp-down Rate	-6 C / sec max	-2.15 C / sec
60	160	Time 25° C to Peak Temp.	6 minutes max	3.58 minutes
70	160			
80	160			
90	160			
100	160			
110	160			
120	160			
130	160			
140	160			
150	165			
160	170			
170	200			
180	230			
190	235			
200	240			
210	235			
220	230			
230	200			
240	170			
250	140			
260	110			
270	80			
280	50			
290	25			
300	25			



Temperatures refer to top side of the package, measured on the package body surface.